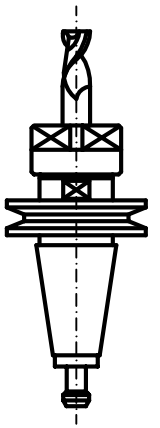
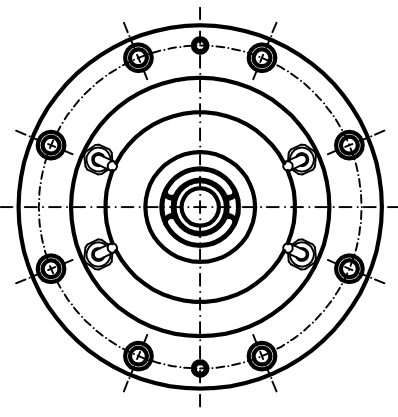
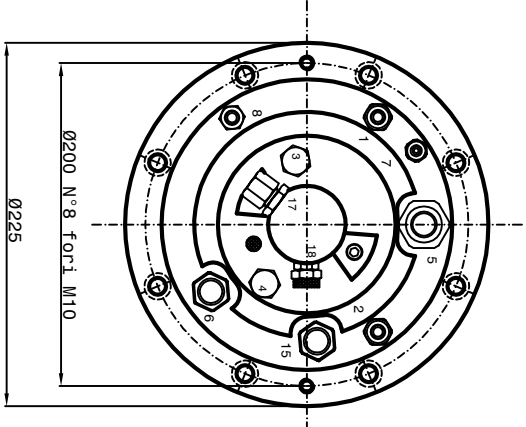


Tool Holder HSK-A63
DIN 69893

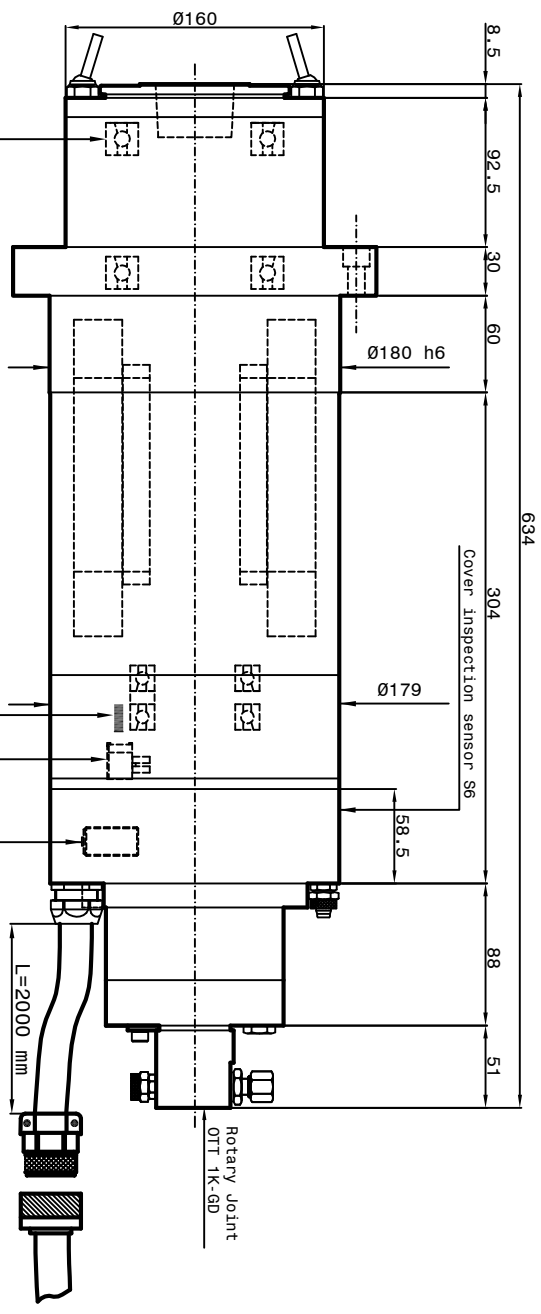


Tool holder ISO/BT 40

Cooling capacity = 3250 Watt
Grease Bearings Lubrication



- 1-Coolant inlet (G1/4") (3-4 bar) (4* L/min.)
- 2-Coolant outlet (G1/4")
- 3-Hydraulic pressure unclamping tool (min 80bar - max 90bar) (G1/4")
- 4-Hydraulic pressure clamping tool (Return piston) (10bar max) (G1/4")
- 5-Electric connection (L=300) 3 Phases motor - Earth
- 6-Outlet sensor's cables (S6) (L=300mm) S6 = Analogic Sensor Balluff -PT 100 Bearing's temperature sensor
- 7-Front-side pressurization filtered (5µm) (1-1.5 bar) (G1/8")
- 8-Tool cooling water (G1/8") (20 bar)
- 15-Outlet encoder's cables (Gel 2444 KN) (L=300mm) -Motor thermal switch (N°1 PT 1000)
- 17-Tool's lubro refrigerant inlet by rotary (80 bar joint) (G1/4")
- Inlet air by rotary (5 bar) (max 10000 RPM)
- Inlet air arbor's cleaning (6 bar)
- 18-Rotary joint leakage outlet (G1/8")



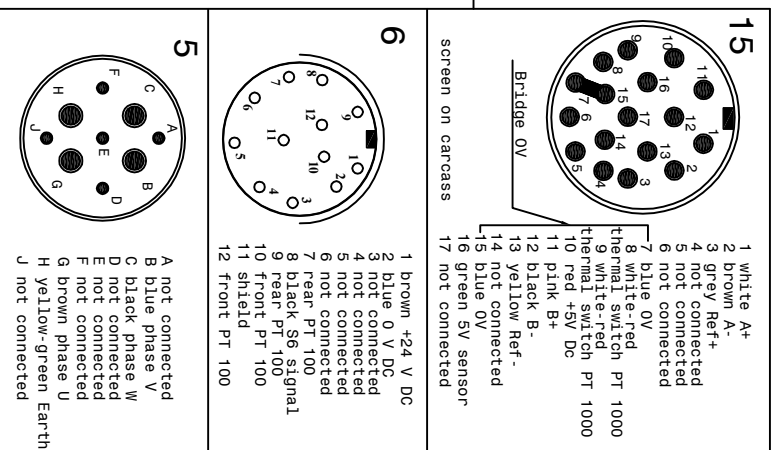
Ceramic-hybrid bearings 2xØ70

PT 100 Bearing's Temperature Sensor

Encoder L+B GEL 2444 KN
TVPP - z=256 - m=03

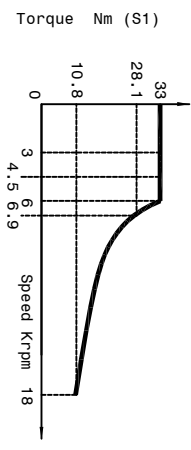
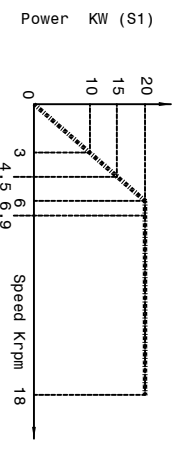
Analogic Sensor Balluff

Rotary joint
OTT 1K-GD



- 15
- 1 white A+
 - 2 brown A-
 - 3 grey Ref+
 - 4 not connected
 - 5 not connected
 - 6 not connected
 - 7 blue 0V
 - 8 white-Red thermal switch PT 1000
 - 9 white-Red thermal switch PT 1000
 - 10 red +5V D6
 - 11 pink B+
 - 12 black B-
 - 13 yellow Ref-
 - 14 not connected
 - 15 blue 0V
 - 16 green 5V sensor
 - 17 not connected
- 6
- screen on carcass
- 1 brown +24 V DC
 - 2 blue 0 V DC
 - 3 not connected
 - 4 not connected
 - 5 not connected
 - 6 not connected
 - 7 rear PT 100
 - 8 black S6 signal
 - 9 rear PT 100
 - 10 front PT 100
 - 11 shield
 - 12 front PT 100
- 5
- A not connected
 - B blue phase V
 - C black phase W
 - D not connected
 - E not connected
 - F not connected
 - G brown phase U
 - H yellow-green Earth
 - J not connected

SPEED	RPM	3000	4500	6000	6900	18000
FREQUENCY	Hz	100	150	200	230	600
POWER (S1)	KW	10	15	20	20	20
TORQUE (S1)	Nm	33	33	33	28.1	10.8
TENSION (S1)	V	170	250	330	380	380
CURRENT (S1)	A	60	60	60	56	38



Asynchronous Motor: 4 poles
Runout taper: 0.002mm

Peron Speed
SUBJECT: PSI TCV-125
CUSTOMER: